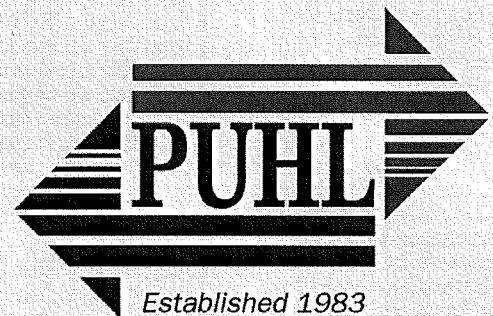


Spiral Ductwork

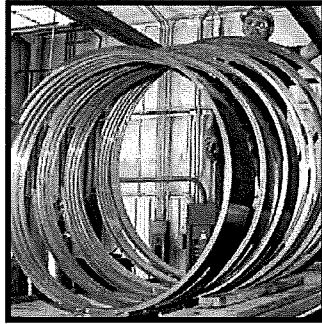
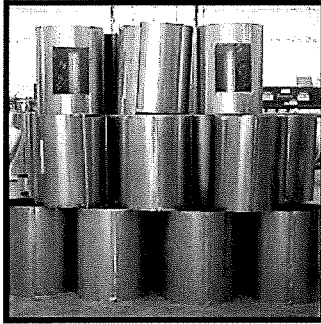
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SPIRAL DUCTWORK



**EMERGENCY SERVICE: 12 HOURS
36 Hours on most jobs!**

SPIRAL PIPE DIAMETER IN INCHES	24 GA. WT/FT	22 GA WT/FT	20 GA WT/FT	18 GA WT/FT
3	1.2		1.4	
4	1.5	1.8	1.9	2.5
5	1.8	2.2	2.4	3.1
6	2.1	2.5	2.9	3.8
7	2.4	2.9	3.4	4.4
8	2.7	3.4	3.9	5.0
9	3.2	3.8	4.4	5.6
10	3.5	4.2	4.9	6.3
11	3.8	4.6	5.4	6.9
12	4.0	4.9	5.8	7.5
13	4.4	5.4	6.3	8.2
14	4.7	5.7	6.7	8.8
15	5.0	6.1	7.3	9.4
16	5.4	6.5	7.7	10.0
17	5.7	6.9	8.2	10.7
18	6.0	7.4	8.6	11.3
19	6.4	7.8	9.1	11.9
20	6.7	8.2	9.6	12.5
21	7.0	8.5	10.1	13.2
22	7.4	8.9	10.5	13.8
23	7.8	9.5	11.1	14.4
24	8.2	10.0	11.7	15.0
25	8.5	10.4	12.2	15.7
26	8.8	10.7	12.7	16.3
27	9.3	11.2	13.3	16.9
28	9.8	11.7	13.8	17.6
29	10.0	12.1	14.3	18.2
30	10.3	12.5	14.7	18.8
31	10.6	12.9	15.2	19.4
32	10.9	13.3	15.6	20.0
34	11.7	14.2	16.7	21.3
36	12.3	14.9	17.6	22.6
38	12.8	15.3	18.6	23.8

- **Use This Weight Chart :**
wt/ft X Length X Price/lb = Your Cost

- **Gauges 18-24**
- **Sizes up to 83" Ø**

Spiral duct work, standard or special fittings are only a phone call away.

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If you need major components or a complete duct system fabricated to your drawings, fax or send us a drawing.